The widest range of test sieves available

Made to every National and International Standard

#### **Woven Wire Mesh Sieves**

Endecotts woven wire mesh sieves are the most widely used test sieves for all types of laboratory sampling and particle size analysis. They are made with only the highest quality materials and are available in diameter sizes of 38, 100, 150, 200, 250, 300, 315, 350, 400, and 450 mm or in 3, 8, 12 or 18 inches.

They can be supplied with aperture sizes ranging from 125 mm down to 20 microns in full or half height versions. Woven wire mesh sieves are available in frame materials of either brass or stainless steel (315, 350, 400 and 450 mm only available in stainless steel).

### **Perforated Plate Sieves**

Endecotts manufacture a wide range of perforated plate sieves for the many industries that require them. These are available in diameter sizes of 200, 300, 315, 350, 400 and 450 mm. Aperture sizes range from 125 mm to 4 mm in square hole and 125 mm to 1 mm in round hole. Perforated plate sieves can be supplied in frame materials of brass or stainless steel. They are manufactured to the highest engineering standards to ensure quality and accuracy.

Woven wire sieves and perforated plate sieves are available to every national and international standard. Other materials and sizes can be produced to order.



# Specials

### **Half Height Sieves**

Where smaller quantities of sample are being analysed half height sieves are often used. These are available in diameters of 100, 200 or 300 mm and 3", 8" or 12" with the complete range of woven wire mesh or perforated plate sieving media. Other height options also available.

## Air Jet Sieves

These sieves are specifically designed for use with air jet systems. They are available in 200 mm or 8" diameter brass or stainless steel frames and an extensive range of aperture sizes. Supplied to meet the needs of your equipment. More on page 19.

### Extra Depth Sieves

Extensively used by the construction and cement industries. These extra depth sieves are available with a diameter size of 450 mm and a depth of 300 mm. Made from steel with woven wire mesh or perforated plate sieving mediums.







## **Precision Test Sieves**





### Microplate Sieves

For very fine particle analysis Endecotts produce a range of microplate sieves made from electro-formed nickel plate in stainless steel frames of 100 mm or 200 mm diameter. Available with unique self clearing apertures sizes from 75 to 5 microns. Microplate sieves are supplied with either round or square holes.

Other aperture sizes, sieve diameters and sieve depths can be supplied as required. It is recommended that microplate sieves are used in conjunction with a liquid medium to assist the passage of extremely fine particles through the apertures.

In certain cases where this is not possible it is often found that a compatible shaker can speed up the analysis, while maintaining a high degree of accuracy.

Endecotts standard lids & receivers can be used with the microplate sieves



## **Wet Washing Sieves**

Extremely useful sieves where samples need to be separated with the help of wet washing. Available in 8 inch diameter by 4 or 8 inches deep or their metric equivalent with brass or stainless steel frames. A complete range of aperture sizes with optional support medium for fine mesh.

#### **Lids & Receivers**

Lids, receiving pans and intermediate receiving pans are available in brass or stainless steel with the following diameters: 38, 100, 150, 200, 250, 300, 315, 400 and 450 mm as well as 3, 8, 12 or 18 inches. Half height receivers are also available.





## Endecotts Standard Woven Wire Mesh & Perforated Plate Sieves are available in all the sizes and materials specified in these tables

International Test Sieve Series / British Standard Sieve Series



## **Woven Mesh Series**

ISO 3310-1:2000 / BS410-1:2000

## Nominal Aperture Sizes

| 125.00 mm | 28.00 mm  | 6.70 mm  | 1.60 mm  | 355 μm   | 80 μm   |
|-----------|---|--|--|--|---|
| 112.00 mm | 26.50 mm  | 6.30 mm  | 1.40 mm  | 315 µm   | 75 μm   |
| 106.00 mm | 25.00 mm  | 5.60 mm  | 1.25 mm  | 300 µm   | 71 µm   |
| 100.00 mm | 22.40 mm  | 5.00 mm  | 1.18 mm  | 280 μm   | 63 µm   |
| 90.00 mm  | 20.00 mm  | 4.75 mm  | 1.12 mm  | 250 μm   | 56 μm   |
| 80.00 mm  | 19.00 mm  | 4.50 mm  | 1.00 mm  | 224 μm   | 53 μm   |
| 75.00 mm  | 18.00 mm  | 4.00 mm  | 900 μm   | 212 µm   | 50 μm   |
| 71.00 mm  | 16.00 mm  | 3.55 mm  | 850 µm   | 200 μm   | 45 μm   |
| 63.00 mm  | 14.00 mm  | 3.35 mm  | 800 µm   | 180 μm   | 40 μm   |
| 56.00 mm  | 13.20 mm  | 3.15 mm  | 710 µm   | 160 μm   | 38 µm   |
| 53.00 mm  | 12.50 mm  | 2.80 mm  | 630 µm   | 150 μm   | 36 µm   |
| 50.00 mm  | 11.20 mm  | 2.50 mm  | 600 µm   | 140 μm   | 32 µm   |
| 45.00 mm  | 10.00 mm  | 2.36 mm  | 560 μm   | 125 μm   | 25 μm   |
| 40.00 mm  | 9.50 mm   | 2.24 mm  | 500 μm   | 112 μm   | 20 μm   |
| 37.50 mm  | 9.00 mm   | 2.00 mm  | 450 µm   | 106 μm   |   |
| 35.50 mm  | 8.00 mm   | 1.80 mm  | 425 μm   | 100 μm   |   |
| 31.50 mm  | 7.10 mm   | 1.70 mm  | 400 µm   | 90 μm  |   |
|           | 112.00 mm<br>106.00 mm<br>100.00 mm<br>90.00 mm<br>80.00 mm<br>75.00 mm<br>71.00 mm<br>63.00 mm<br>56.00 mm<br>50.00 mm<br>45.00 mm<br>40.00 mm<br>37.50 mm<br>35.50 mm | 56.00 mm 13.20 mm<br>53.00 mm 12.50 mm<br>50.00 mm 11.20 mm<br>45.00 mm 10.00 mm<br>40.00 mm 9.50 mm<br>37.50 mm 9.00 mm<br>35.50 mm 8.00 mm | 112.00 mm 26.50 mm 5.60 mm 106.00 mm 25.00 mm 5.00 mm 90.00 mm 4.75 mm 80.00 mm 19.00 mm 4.00 mm 75.00 mm 18.00 mm 16.00 mm 13.00 mm 3.55 mm 63.00 mm 14.00 mm 3.55 mm 15.00 mm 12.20 mm 2.80 mm 15.00 mm 12.50 mm 2.80 mm 15.00 mm 12.50 mm 2.50 mm 45.00 mm 10.00 mm 2.36 mm 45.00 mm 10.00 mm 2.36 mm 45.00 mm 9.50 mm 2.24 mm 37.50 mm 9.00 mm 2.00 mm 37.50 mm 9.00 mm 1.00 mm 35.50 mm 8.00 mm 1.80 mm | $\begin{array}{cccccccccccccccccccccccccccccccccccc$ | 112.00 mm 26.50 mm 6.30 mm 1.40 mm 315 µm 106.00 mm 25.00 mm 5.60 mm 1.25 mm 300 µm 100.00 mm 20.00 mm 4.75 mm 1.12 mm 250 µm 80.00 mm 19.00 mm 4.50 mm 1.00 mm 224 µm 75.00 mm 16.00 mm 3.55 mm 850 µm 200 µm 3.55 mm 850 µm 10.00 mm 10.00 mm 10.00 mm 10.00 µm 10.00 mm 10.00 µm 10.00 |

#### Perforated PlateSeries

ISO 3310-2:2013 / BS410-2:2000

#### Nominal Aperture Sizes Round & Square Holes

| 125.00 mm | 71.00 mm | 37.50 mm | 20.00 mm | 11.20 mm | 6.30 mm |
|-----------|----------|----------|----------|----------|---------|
| 112.00 mm | 63.00 mm | 35.50 mm | 19.00 mm | 10.00 mm | 5.60 mm |
| 106.00 mm | 56.00 mm | 31.50 mm | 18.00 mm | 9.50 mm  | 5.00 mm |
| 100.00 mm | 53.00 mm | 28.00 mm | 16.00 mm | 9.00 mm  | 4.75 mm |
| 90.00 mm  | 50.00 mm | 26.50 mm | 14.00 mm | 8.00 mm  | 4.50 mm |
| 80.00 mm  | 45.00 mm | 25.00 mm | 13.20 mm | 7.10 mm  | 4.00 mm |
| 75.00 mm  | 40.00 mm | 22.40 mm | 12.50 mm | 6.70 mm  |         |
|           |          |          |          |          |         |

#### Nominal Aperture Sizes Round Hole Only

| 3.55 mm | 2.80 mm | 2.24 mm | 1.70 mm | 1.25 mm | 1.00 mm |
|---------|---------|---------|---------|---------|---------|
| 3.35 mm | 2.50 mm | 2.00 mm | 1.60 mm | 1.18 mm |         |
| 3.15 mm | 2.36 mm | 1.80 mm | 1 40 mm | 1 12 mm |         |

### American Standard Sieve Series



## Wire Mesh Series

**ASTM E11:13** 

|           | Designation |          |           |          |         |
|-----------|-------------|----------|-----------|----------|---------|
| Standard  | Altern.     | Standard | Altern.   | Standard | Altern. |
| 125.00 mm | 5.00        | 9.50 mm  | 3/8       | 425 μm   | No.40   |
| 106.00 mm | 4.24        | 8.00 mm  | 5/16      | 355 µm   | No.45   |
| 100.00 mm | 4           | 6.70 mm  | 0.265     | 300 μm   | No.50   |
| 90.00 mm  | 3 ½         | 6.30 mm  | 1/4       | 250 µm   | No.60   |
| 75.00 mm  | 3           | 5.60 mm  | No. 3 1/2 | 212 µm   | No.70   |
| 63.00 mm  | 2 ½         | 4.75 mm  | No. 4     | 180 μm   | No.80   |
| 53.00 mm  | 2.12        | 4.00 mm  | No. 5     | 150 µm   | No.100  |
| 50.00 mm  | 2           | 3.35 mm  | No. 6     | 125 µm   | No.120  |
| 45.00 mm  | 1 3/4       | 2.80 mm  | No. 7     | 106 μm   | No.140  |
| 37.50 mm  | 1 ½         | 2.36 mm  | No. 8     | 90 μm    | No.170  |
| 31.50 mm  | 1 1/4       | 2.00 mm  | No.10     | 75 μm    | No.200  |
| 26.50 mm  | 1.06        | 1.70 mm  | No.12     | 63 µm    | No.230  |
| 25.00 mm  | 1           | 1.40 mm  | No.14     | 53 µm    | No.270  |
| 22.40 mm  | 7/8         | 1.18 mm  | No.16     | 45 µm    | No.325  |
| 19.00 mm  | 3/4         | 1.00 mm  | No.18     | 38 µm    | No.400  |
| 16.00 mm  | 5/8         | 850 μm   | No.20     | 32 µm    | No. 450 |
| 13.20 mm  | 0.530       | 710 µm   | No.25     | 25 μm    | No. 500 |
| 12.50 mm  | 1/2         | 600 μm   | No.30     | 20 μm    | No. 635 |
| 11.20 mm  | 7/16        | 500 μm   | No.35     |          |         |

## Sieve Diameters and Frame Materials

| Diameter | Full Height | Half Height | Frame Material          |
|----------|-------------|-------------|-------------------------|
| 3"       | 1 1/4"      | 1"          | Stainless Steel / Brass |
| 8"       | 2"          | 1"          | Stainless Steel / Brass |
| 12"      | 3"          | 1"          | Stainless Steel / Brass |
| 18"      | 3 1/2"      | -           | Stainless Steel         |
| 38 mm    | 19 mm       | -           | Stainless Steel         |
| 100 mm   | 40 mm       | 20 mm       | Stainless Steel / Brass |
| 150 mm   | 38 mm       | -           | Stainless Steel         |
| 200 mm   | 50 mm       | 25 mm       | Stainless Steel / Brass |
| 250 mm   | 60 mm       | -           | Stainless Steel         |
| 300 mm   | 75 mm       | 40 mm       | Stainless Steel / Brass |
| 315 mm   | 75 mm       | -           | Stainless Steel         |
| 350 mm   | 60 mm       | -           | Stainless Steel         |
| 400 mm   | 65 mm       | -           | Stainless Steel         |
| 450 mm   | 100 mm      | -           | Stainless Steel         |
|          |             |             |                         |

# **Coffee Sieves**



These sieves are specially designed for the coffee industry and used for grading coffee beans. They are manufactured with brass or stainless steel frames of 8" or 200 mm and fitted with round hole, stainless steel perforated plate. A complete range is available in standard measurements. Other specifications and designations are also available.

# **Diamond Sieves**



Sieves are high precision measuring instruments

specially manufactured to meet the strict requirements of the diamond industry. They are produced from stainless steel and offer a rapid and extremely accurate method of

Fixed plate sieves are available in stainless steel bodies of 200 mm or 8" in full or half height. These can be nested for ease of use. Fixed plates are available in a range of aperture

| Coffee Sieves |                |                                  |          |                     |
|---------------|----------------|----------------------------------|----------|---------------------|
| 64th inch     | Classification | Central<br>America<br>and Mexico | Columbia | Africa<br>and India |
| 20/64         | Very large     | Superior                         | Supremo  | AA                  |
| 19.5/64       | Very large     | Superior                         | Supremo  | AA                  |
| 19/64         | Very large     | Superior                         | Supremo  | AA                  |
| 18.5/64       | Large          | Superior                         | Supremo  | AA                  |
| 18/64         | Large          | Superior                         | Supremo  | A                   |
| 17/64         | Large          | Superior                         | Excelso  | A                   |
| 16/64         | Medium         | Segundas                         | Excelso  | В                   |
| 15/64         | Medium         | Segundas                         | Excelso  | В                   |
| 14/64         | Small          | Terceras                         | Excelso  | С                   |
| 13/64         | Shells         | Caracol                          | Excelso  | PB                  |
| 12/64         | Shells         | Caracol                          | Excelso  | PB                  |
| 11/64         | Shells         | Caracolli                        | Excelso  | PB                  |
| 10/64         | Shells         | Caracolli                        | Excelso  | PB                  |
| 9/64          | Shells         | Caracolillo                      | Excelso  | PB                  |
| 8/64          | Shells         | Caracolillo                      | Excelso  | PB                  |

| Diamond Sieves |          |            |          |  |
|----------------|----------|------------|----------|--|
| Plate Size     | Aperture | Plate Size | Aperture |  |
| 1              | 1.09     | 11         | 3.45     |  |
| 2              | 1.32     | 12         | 4.09     |  |
| 3              | 1.47     | 13         | 4.52     |  |
| 4              | 1.78     | 14         | 4.75     |  |
| 5              | 1.83     | 15         | 5.41     |  |
| 6              | 2.16     | 17         | 5.74     |  |
| 7              | 2.46     | 19         | 6.35     |  |
| 8              | 2.52     | 21         | 7.93     |  |
| 9              | 2.85     | 23         | 10.31    |  |
| 10             | 3.28     |            |          |  |

# **Grid Sieves**



Used to determine the flakiness index of aggregates. Endecotts grid sieves are manufactured to fully conform to the requirements of EN 933-3:1997. The  $300 \times 300$  mm sieves are made entirely of stainless steel and are strong, durable and anti-corrosive. They can be supplied as a single item or as a set of 13 sieves.

# **Grain Sieves**



Endecotts Grain Sieves are specially manufactured to meet the requirements of ISO 5223.

They are used by Government Intervention Boards and similar organisations worldwide for testing grains and cereals. They are available in 200 mm diameter brass or stainless steel frames in full or half height depths with mild or stainless steel slotted plate. Slot sizes as table below.

| Grid Sieves |                        |  |  |
|-------------|------------------------|--|--|
| Slot Width  | Particle Size Fraction |  |  |
| 50.0 mm     | 100 mm - 80 mm         |  |  |
| 40.0 mm     | 80 mm - 63 mm          |  |  |
| 31.5 mm     | 63 mm - 50 mm          |  |  |
| 25.0 mm     | 50 mm - 40 mm          |  |  |
| 20.0 mm     | 40.0 mm - 31.5 mm      |  |  |
| 16.0 mm     | 31.5 mm - 25.0 mm      |  |  |
| 12.5 mm     | 25 mm - 20 mm          |  |  |
| 10.0 mm     | 20 mm - 16 mm          |  |  |
| 8.0 mm      | 16.0 mm - 12.5 mm      |  |  |
| 6.3 mm      | 12.5 mm - 10.0 mm      |  |  |
| 5.0 mm      | 10 mm - 8 mm           |  |  |
| 4.0 mm      | 8.0 mm - 6.3 mm        |  |  |
| 3.15 mm     | 6.3 mm - 5.0 mm        |  |  |
| 2.5 mm      | 5 mm - 4 mm            |  |  |

| Grain Sieves                                    |              |                         |  |  |
|---|--------------|-------------------------|--|--|
| Slot Size                                       | Sieve Height | Plate Material          |  |  |
| 3.55 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 2.50 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 2.24 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 2.20 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 2.00 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 1.90 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 1.80 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 1.70 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| 1.00 mm x 20.0 mm                               | Full or Half | Mild or Stainless Steel |  |  |
| Slot widths of 2.25 mm are available on request |              |                         |  |  |

Slot widths of 2.25 mm are available on reques